

H.F. Straight Welded Pipe Production Line

The XZTF Production Line is developed based on borrowing and absorbing advanced forming technology together with our own technology and experience, which has reached world-class level. Through this technology, in breakdown section, rolls can be used for all size pipes, no need to replace, and computer will set them to exact position. Meanwhile, in breakdown section, the edges of raw materials are bended more adequately, which decreases the burden in fin-pas section and promotes the precision and is more propitious for the formation of high grade steel and thick material.

Technical Specifications

Model	Specification (mm)	Thickness (mm)	Forming Speed (m/min)
HG20	Φ8-Φ20	0.5-1.5	100
HG32	Φ10-Φ32	0.3-2.0	100
HG50	Φ20-Φ50	0.8-3.0	100
HG76	Φ32-Φ76	1.2-4.0	100
HG89	Φ42-Φ89	1.5-4.5	70
HG114	Φ48-Φ114	1.5-4.5	65
HG140	Φ60-Φ140	2-5	60
HG165	Φ76-Φ165	2-6	50
HG219	Φ89-Φ219	2-8	50
HG273	Φ114-Φ273	3-10	45
HG325	Φ140-Φ325	4-12.7	40
HG377(355)	Φ165-Φ377(355)	4-14	35
HG406	Φ219-Φ406	6-16	30
HG508	Φ273-Φ508	6-18	25
HG660	Φ325-Φ660	6-20	20